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LEVENSOHN VINEYARDS AND REALM CELLARS TEAM UP

Saint Helena, CA (May 22, 2017) – Today, Melanie and Pascal Levensohn, the owners of Levensohn Vineyards in St. Helena, signed a long-term farming and winemaking agreement with Napa Valley's Realm Cellars. Under this agreement, Realm Cellars will assume farming and viticultural control of the 3.5 acre Levensohn Vineyard. The established Levensohn Vineyards label will expand to approximately 200 cases annually under the winemaking direction of Realm Cellars' Winemaker and Partner, Benoît Touquette, while the balance of the vineyard's production will go to Realm Cellars' winemaking programs.

"It's an honor to partner with the team at Realm Cellars; their respect for exceptional vineyard sites and steadfast focus on growing the finest fruit possible is aligned with our vision for this special place," said Pascal Levensohn. "We're also excited to work closely with Benoît Touquette, whose artistry as a winemaker will take Levensohn Vineyards to the next level."

The Levensohn Vineyard sits on the west side of the St. Helena AVA in Napa Valley, close to several other renowned vineyard sites that are sources for Realm Cellars and other fine wine producers. Replanted in 2000, this vineyard's soils and microclimate combine to consistently produce distinct Cabernet Sauvignon grapes.

About Levensohn Vineyards

Since acquiring and replanting this 3.5-acre vineyard in 2000, Pascal and Melanie Levensohn's goal has been to unlock the potential of their soil to create an elegant and extraordinary wine. Founded in 2000, Levensohn Vineyards is a member of the Napa Valley Vintners and Appellation Saint Helena. Levensohn Vineyards has participated in Auction Napa Valley through its prestigious Live Auction in 2014 and 2016, raising a total of \$450,000 for Napa Valley charities.

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